R.T. Vanderbilt Company, Inc.
INDUSTRIAL MINERALS AND CHEMICALS

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Specification

VANFRE® M
Processing Aid

September 7, 2004

RTV Product Code: **49904**
Composition: Selected blend of waxes
Physical State: Amber pellets

	Specification	Test Method
*Ash Content	0.01% maximum	ASTM D-482
*Congealing Point	70°C minimum	ASTM D-938
*Oil Content	2.0% maximum	ASTM D-721
*Needle Penetration @ 43.3°C, dmm	50-82 mm/10	ASTM D-1321

GENERAL INFORMATION
Typical values not routinely measured or reported on the Certificate of Analysis.

Density at 25°C	0.85 Mg/m^3

*Certified Properties

Uses - Processing aid for natural and synthetic rubbers. Reduces compound plasticity and improves mold flow, has little effect on optimum physical properties.

Standard Container – 50 pound paper bag, 40 bags per pallet

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