

VISTALON™

Ethylene-Propylene Terpolymer (EPDM)
Effective September 13, 2005

Vistalon 2504

SPECIFICATIONS

Property	Test Method ¹	Unit	Value
Mooney Viscosity ML 1 + 4 at 125°C	ASTM D 1646 ² , modified	-	25 ± 4
MLRA (1.6-5 s SR)	ASTM D 1646, modified	Mu*sec	80 ± 60
Ethylene Content	ASTM D 3900A	wt %	57.5 ± 3.0
ENB Content	ASTM D 6047	wt %	4.7 ± 0.6
Antioxidant Content Non-staining	ExxonMobil test method	wt %	0.01 - 0.08
Vanadium	ExxonMobil test method	wppm	20 max.
Volatiles	ISO 248, modified	wt %	0.75 max.

¹ ExxonMobil test methods are available upon request.

² Radial cavity dies, polymer remassed at 145 ± 10°C.